

ADHESIVE PRODUCT SPECIFICATION

GIA1042

DESCRIPTION:

A medium setting hot melt used for adhering difficult to bond substrates.

PRINCIPAL USES:

GIA1042 is used for difficult to bond substrates.

FEATURES:

- Provides good low temperature bonds
- Bonds difficult to adhere substrates
- Machines well

PHYSICAL PROPERTIES:

TYPE	: Formulated hot melt
VISCOSITY	: 1,300 cps @ 350°F
SPEED OF SET	: Medium/Slow
APPLICATION TEMPERATURE	: 325°F - 375°F (162.78°C – 190.56°C)
SOFTENING POINT	: 190°F (87.78°C)
COLOR	: Yellow - Tan
SHELF LIFE	: One year
APPLICATORS	: Nozzle extrusion or wheel
LIMITATIONS	: Do not store at high temperatures. Keep container covered when not removing adhesive. Do not allow hot adhesive to contact skin. See MSDS for details.
FDA STATUS	: Meets composition requirements of indirect food additives Regulation 21 CFR 175.105 "ADHESIVES".

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